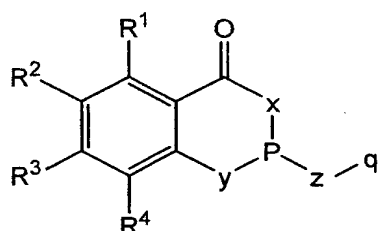


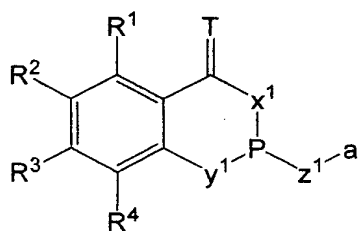
**Claims:**

1. A process for hydroformylating olefins, comprising the reaction of a monoolefin or a monoolefin mixture having from 2 to 25 carbon atoms with a mixture of carbon monoxide and hydrogen in the presence of a heteroacylphosphite of the general formula (1) or a corresponding complex with one or more metals of groups 4 to 10 of the Periodic Table of the Elements



(1)

where  $R^1$ ,  $R^2$ ,  $R^3$ ,  $R^4$  and  $q$  are the same or different and are each a substituted or unsubstituted aliphatic, alicyclic, aromatic, heteroaromatic, mixed aliphatic-alicyclic, mixed aliphatic-aromatic, heterocyclic, mixed aliphatic-heterocyclic hydrocarbon radical having from 1 to 70 carbon atoms, H, F, Cl, Br, I,  $-CF_3$ ,  $-CH_2(CF_2)_jCF_3$  where  $j = 0-9$ ,  $-OR^5$ ,  $-COR^5$ ,  $-CO_2R^5$ ,  $-CO_2M$ ,  $-SiR^5_3$ ,  $-SR^5$ ,  $-SO_2R^5$ ,  $-SOR^5$ ,  $-SO_3R^5$ ,  $-SO_3M$ ,  $-SO_2NR^5R^6$ ,  $-NR^5R^6$ ,  $-N=CR^5R^6$ , where  $R^5$  and  $R^6$  are the same or different and are each as defined for  $R^1$ , and  $M$  is an alkali metal, formally half an alkaline earth metal ion, an ammonium or phosphonium ion,  $x$ ,  $y$ ,  $z$  are each independently O,  $NR^7$ , S, where  $R^7$  is as defined for  $q$ , and  $x$ ,  $y$ ,  $z$  are not simultaneously O, with the proviso that when  $q$  has a radical which has a structural unit (6c)



(6c)

where the  $R^1$  to  $R^4$  radicals are each as defined for formula (1),  $x^1$ ,  $y^1$ ,  $z^1$  are each independently O,  $NR^7$ , S, where  $R^7$  is as defined for q, T is an oxygen or an  $NR^{30}$  radical, where  $R^{30}$  is as defined for q, and the a position serves as the attachment point,

x and  $x^1$  must not simultaneously be N and

x must not be N when T is  $NR^{30}$ .

2. The process as claimed in claim 1,

characterized in that

the  $R^1$  and  $R^2$ ,  $R^2$  and  $R^3$  and/or  $R^3$  and  $R^4$  radicals form a fused substituted or unsubstituted aromatic, heteroaromatic, aliphatic, mixed aromatic-aliphatic or mixed heteroaromatic-aliphatic ring system.

3. The process as claimed in claim 1 or 2,

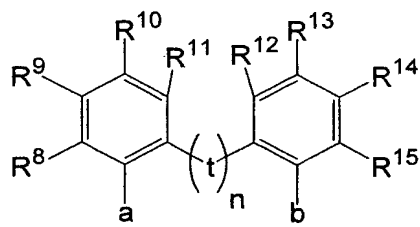
characterized in that

the q radical consists of the W-R radicals where W is a divalent substituted or unsubstituted aliphatic, alicyclic, mixed aliphatic-alicyclic, heterocyclic, mixed aliphatic-heterocyclic, aromatic, heteroaromatic, mixed aliphatic-aromatic hydrocarbon radical having from 1 to 50 carbon atoms, and the R radical is  $-OR^5$ ,  $-NR^5R^6$ , phosphite, phosphonite, phosphinite, phosphine or heteroacylphosphite of the formula (6c), where  $R^5$  and  $R^6$  are the same or different and are as defined for  $R^1$ .

4. The process as claimed in claim 3,

characterized in that

W is a radical of the general formula (2)



(2)

where  $R^8$ ,  $R^9$ ,  $R^{10}$ ,  $R^{11}$ ,  $R^{12}$ ,  $R^{13}$ ,  $R^{14}$  and  $R^{15}$  are the same or different and are each as

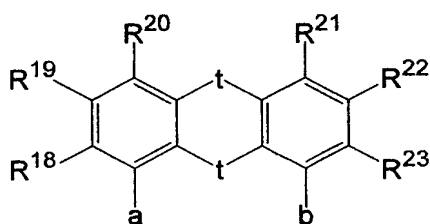
defined for  $R^1$ ,

$t$  is a divalent  $CR^{16}R^{17}$ ,  $SiR^{16}R^{17}$ ,  $NR^{16}$ , O or S radical, and  $R^{16}$  and  $R^{17}$  are each as defined for  $R^5$  and  $R^6$ ,  $n = 0$  or  $1$  and the  $a$  and  $b$  positions serve as attachment points.

- 5 5. The process as claimed in claim 4,  
characterized in that  
in each case two adjacent  $R^9$  to  $R^{15}$  radicals together form a fused substituted or  
unsubstituted, aromatic, heteroaromatic, aliphatic, mixed aromatic-aliphatic or mixed  
heteroaromatic-aliphatic ring system.

10

6. The process as claimed in claim 4,  
characterized in that  
W is a radical of the general formula (3):



15

(3)

where  $R^{18}$ ,  $R^{19}$ ,  $R^{20}$ ,  $R^{21}$ ,  $R^{22}$  and  $R^{23}$  are the same or different and are each as defined for  $R^1$ ,

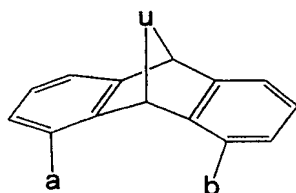
- 20  $t$  is a divalent  $CR^{16}R^{17}$ ,  $SiR^{16}R^{17}$ ,  $NR^{16}$ , O or S radical, and  $R^{16}$  and  $R^{17}$  are each as defined for  $R^5$  and  $R^6$ ,  $n = 0$  or  $1$  and the  $a$  and  $b$  positions serve as attachment points.

7. The process as claimed in claim 6,  
characterized in that  
in each case two adjacent  $R^{18}$  to  $R^{23}$  radicals together form a fused substituted or  
25 unsubstituted, aromatic, heteroaromatic, aliphatic, mixed aromatic-aliphatic or mixed  
heteroaromatic-aliphatic ring system.

8. The process as claimed in one of claims 3 to 7,

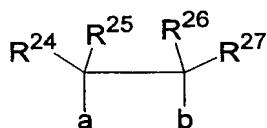
characterized in that

W is a radical of the general formula (4):

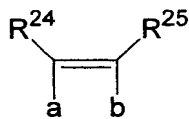


(4)

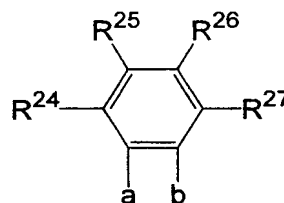
where u is a divalent group selected from radicals of the formulae (5a), (5b) and (5c)



(5a)



(5b)



(5c)

in which  $R^{24}$ ,  $R^{25}$ ,  $R^{26}$  and  $R^{27}$  are the same or different and are each as defined for  $R^1$ , and the a and b positions serve as attachment points.

9. The process as claimed in claim 8,

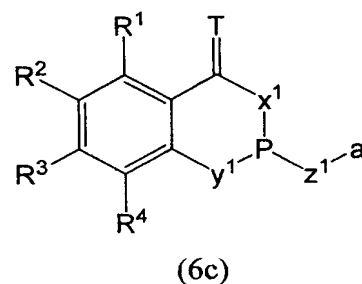
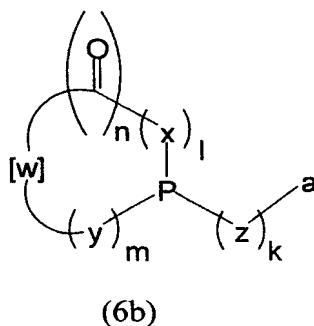
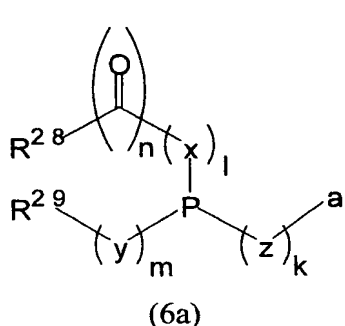
characterized in that

two adjacent  $R^{24}$  to  $R^{27}$  radicals together form a fused substituted or unsubstituted, aromatic, heteroaromatic, aliphatic, mixed aromatic-aliphatic or mixed heteroaromatic-aliphatic ring system.

10. The process as claimed in one of claims 3 to 9,

characterized in that

R represents radicals of the general formulae (6a), (6b) and (6c):



where  $R^{28}$  and  $R^{29}$  are the same or different and are each as defined for  $R^1$ ,

$x, y, z$  and  $W$  are each defined as specified and

$m = 0$  or  $1, n = 0$  or  $1, k = 0$  or  $1, l = 0$  or  $1,$

and the position  $a$  serves as the attachment point.

11. The process as claimed in one of claims 1 to 10,

characterized in that

the metal of groups 4 to 10 of the Periodic Table is rhodium, platinum, palladium, cobalt or ruthenium.

12. The process as claimed in one of claims 1 to 11,

characterized in that

further phosphorus ligands are present.

13. A process for carbonylation, hydrocyanation, isomerization of olefins or amidocarbonylation in the presence of heteroacylphosphines of the formula (1) or metal

complexes thereof, where  $R^1, R^2, R^3, R^4$  and  $q$  are the same or different and are each a substituted or unsubstituted aliphatic, alicyclic, aromatic, heteroaromatic, mixed aliphatic-alicyclic, mixed aliphatic-aromatic, heterocyclic, mixed aliphatic-heterocyclic hydrocarbon radical having from 1 to 70 carbon atoms, H, F, Cl, Br, I,  $-\text{CF}_3$ ,  $-\text{CH}_2(\text{CF}_2)_j\text{CF}_3$  where  $j = 0-9$ ,  $-\text{OR}^5$ ,  $-\text{COR}^5$ ,  $-\text{CO}_2\text{R}^5$ ,  $-\text{CO}_2\text{M}$ ,  $-\text{SiR}^5_3$ ,  $-\text{SR}^5$ ,  $-\text{SO}_2\text{R}^5$ ,  $-\text{SOR}^5$ ,  $-\text{SO}_3\text{R}^5$ ,  $-\text{SO}_3\text{M}$ ,  $-\text{SO}_2\text{NR}^5\text{R}^6$ ,  $-\text{NR}^5\text{R}^6$ ,  $-\text{N}=\text{CR}^5\text{R}^6$ , where  $R^5$  and  $R^6$  are the same or different and are each as defined for  $R^1$ , and  $M$  is an alkali metal ion, formally half an

alkaline earth metal ion, an ammonium or phosphonium ion,  $x, y, z$  are each

independently O, NR<sup>7</sup>, S, where R<sup>7</sup> is as defined for R<sup>1</sup>.